

4/24/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
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Canada

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RBEM711V1000101-3
Job Sheet 176458



Part No: RBEM711V1000101-3

Job Qty: 2 ea

Part Name: Hoop/Cable Assembly



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 4/24/18

Job Tracking No:

Due Date: 4/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM711V1000101 REV 2 IPP REV A 18.03.05 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/30/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	2 pcs		4/30/18	0.00	2.00	Small Fab-3		MLC DAS
120	QC	2 pcs		4/30/18	0.00	0.00	QC5		38
130	Packaging	2 pcs		4/30/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	2 Ea		4/30/18	0.00	0.00	QC21		9-89

Part Op
Descriptions: 110 -- Assemble as per DWG

MAY 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8948T12	Welded Master Link 27	2 Ea (1 ea)	90-Start up Operation	5066765
1016439	Jaw End Swivel CA	4 Ea (2 ea)	110-Small Fab	5068537
3440T55	Lifting Cable 51	21.8400 ft (10.92 ea)	110-Small Fab	3066768
3494T12	Lifting Thimble 28	8 Ea (4 ea)	110-Small Fab	5050498
3755T17	Lifting Oval Sleeve 24	8 Ea (4 ea)	110-Small Fab	5030234

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8948T12	2	4	0
110-Small Fab	1016439	4	4	0
	3440T55	22	50	0
	3494T12	8	40	0
	3755T17	8	30	0

Part Specifications

Specifications could not be found.

Plex 4/24/18 3:21 PM dart.logan.david



Container No: S069530



Part: RBEM711V1000101-3

Job No: 176458

Serial No/Batch: S069530

Revision: 2

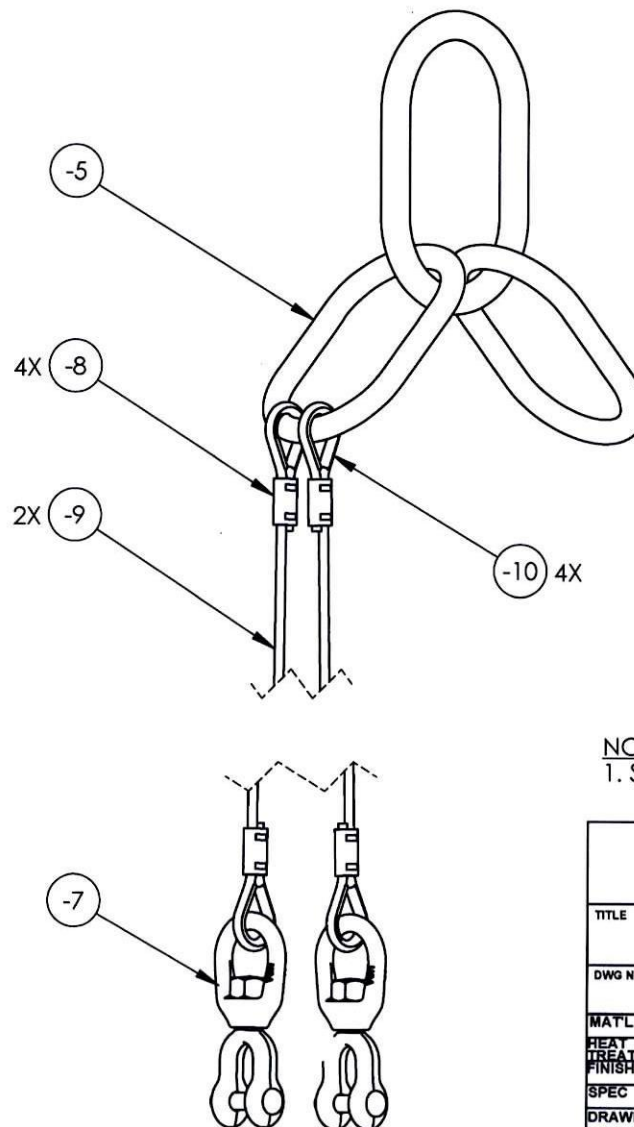
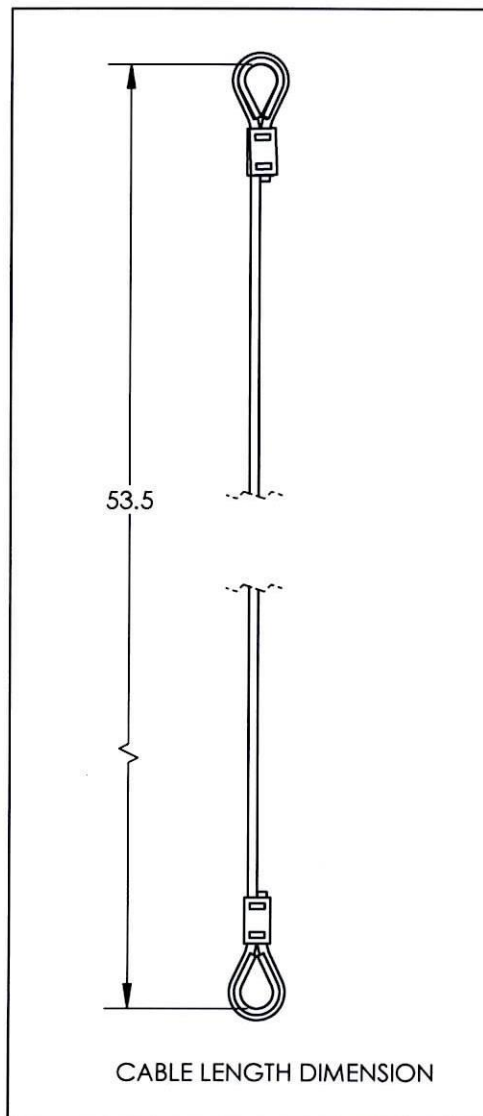
Inspector:

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Date: 05/08/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0073	-3 ADDED -8 & -10.	7/13/2016	SM	JAG



SHOP COPY
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WITHOUT NOTICE
WORK ORDER
NO. 176458 72
20180424

NOTES:
1. SAFETY CERTIFICATE REQUIRED FOR SWL OF 100 LBS (45 Kg).

DART AEROSPACE	
TITLE COWLING SLING	
DWG NO. RBEM711V1000101-3	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AIRBUS H175
SCALE 1:4	DATE 12/14/2015
SHEET 3 OF 4	

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HOOP/CABLE ASSEMBLY